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D412-704-015
Job Sheet 191837



Leprint

UNDER REVIEW

19-03-22

SAD
19-03-22

Part No: D412-704-015

Job Qty: 2 pcs

Part Name: Co-Pilot'S Emergency Cargo Release



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 3/11/19

Job Tracking No:

Due Date: 4/1/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: URF 19-649 DWG REV E SHEETS 21-22 IPP REV:A NEW ISSUE 12-03-22 JLM VERIFIED BY:EC IPP
REV:B 12.04.20 per cen-566 DD ver:EC IPP REV:C 12.05.10 per ECN 12-583 DD ver:EC IPP REV:D
16.06.22 PER IIN REV.E DD ver:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Packaging 1 - Pick Kit	2 pcs	4/1/19		0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		



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Container No: S164894



Part: D412-704-015

Job No: 191837

Serial No/Batch: S164894

Revision:

Inspector:

Exp Date:

Instructions: TC STC SH93-34 Issue 2 Date 11-26-19 FAA STC SR009571

					Packaging 1 - 31	
					Packaging 1 - 32	
					Packaging 1 - 33	
					Packaging 1 - 34	
					Packaging 1 - 35	
					Packaging 1 - 36	
					QC 4 - 26	
					QC 4 - 28	
120 QC 4	2 pcs	4/1/19	0.00	0.00	QC 4 - 42	
					QC 4 - 58	
					QC 4 - 6	
					QC 4 - 69	
					QC 4 - 9	
					QC 4 - 46	
						DAS 46 MAR 2 1 2019
						9-89
130 Packaging 3-1 - Stock - B4B	2 pcs	4/1/19	0.00	0.00	Packaging 3 - 1 - B4B	
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
135 DC - 1 - B4B	2 pcs	4/1/19	0.00	0.00	DC - 1 - B4B	
					DC - 2 - B4B	
140 QC 21 - FG	2 pcs	4/1/19	0.00	0.00	QC 21 - FG - 21	
					QC 21 - FG - 70	
					QC 21 - SA - 53	

Part Op 110 - Pick Kit
 Descriptions: 120 - QC4- 100% Inspect kits for completeness
 130 - Identify and pack for shipping as per PPP D412-704-015 Location: _____ PPP Rev: _____
 135 - Document Control - Photocopy bluefile and create labels per PPP D412-704-015 CHG003
 140 - QC21- Final Inspection - Work Order Release

008780

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D3206-3 57023	Pedal Arm	2 pcs (1 ea)	110-Packaging 1 - Pick Kit	F162490
D3207-5 24	Bracket	2 pcs (1 ea)	110-Packaging 1 - Pick Kit	5159094
D3207-7 24	Packer	2 pcs (1 ea)	110-Packaging 1 - Pick Kit	F145451
D3207-9 24	Bracket	2 pcs (1 ea)	110-Packaging 1 - Pick Kit	5151960
D3208-1 25	Doubler	2 pcs (1 ea)	110-Packaging 1 - Pick Kit	5158714
D3208-11 26	Filler	2 pcs (1 ea)	110-Packaging 1 - Pick Kit	5072681
D3208-3 25	Pedal Mount Angle	2 pcs (1 ea)	110-Packaging 1 - Pick Kit	5108768
D3208-7 25	Filler	2 pcs (1 ea)	110-Packaging 1 - Pick Kit	5159135
D3208-9 25	Doubler	2 pcs (1 ea)	110-Packaging 1 - Pick Kit	5044815
D3214-1 26	Decal	2 pcs (1 ea)	110-Packaging 1 - Pick Kit	5072699
D412-704-045 25	Cable Assembly	2 pcs (1 ea)	110-Packaging 1 - Pick Kit	5161160
D412-704-141 518	Pedal Assembly	2 pcs (1 ea)	110-Packaging 1 - Pick Kit	1x5163457 1x5161006
D4610-1 104	Doubler	2 pcs (1 ea)	110-Packaging 1 - Pick Kit	5158708
D4610-3 104	Doubler	2 pcs (1 ea)	110-Packaging 1 - Pick Kit	5158711
D4610-7 104	Cover	2 pcs (1 ea)	110-Packaging 1 - Pick Kit	5154676
D4622-1 106	Placard	2 pcs (1 ea)	110-Packaging 1 - Pick Kit	5136590
D4622-3 106	Placard	2 pcs (1 ea)	110-Packaging 1 - Pick Kit	5136693
MS21919-DG5 394	Clamp	8 Ea (4 ea)	110-Packaging 1 - Pick Kit	5107762
MS35489-149 269	Grommet	2 Ea (1 ea)	110-Packaging 1 - Pick Kit	F121692

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	D3206-3	2	4	0
	D3207-5	2	14	0
	D3207-7	2	22	0
	D3207-9	2	6	0
	D3208-1	2	19	0
	D3208-11	2	5	0
	D3208-3	2	3	0
	D3208-7	2	20	0
	D3208-9	2	4	0
	D3214-1	2	5	0
	D412-704-045	2	3	0
	D412-704-141	2	5	0
	D4610-1	2	8	0
	D4610-3	2	8	0
	D4610-7	2	11	0
	D4622-1	2	8	0
	D4622-3	2	8	0
	MS21919-DG5	8	28	0
	MS35489-149	2	66	0

Part Specifications

Specifications could not be found.

5.0 PARTS LIST

Qty -011	Qty -013	Qty -015	Qty -041	Qty -141	Qty -043	Qty -045	Part Number	Description
X							D412-704-011	COPILOT'S EMERGENCY CARGO RELEASE KIT (210/212/214)
	X						D205-704-013	COPILOT'S EMERGENCY CARGO RELEASE KIT (205)
		X					D412-704-015	COPILOT'S EMERGENCY CARGO RELEASE KIT (412)
1	1		X				D412-704-041	PEDAL ASSEMBLY (205/210/212/214)
		1		X			D412-704-141	PEDAL ASSEMBLY (412)
	1				X		D205-704-043	CABLE ASSEMBLY (205)
1		1				X	D412-704-045	CABLE ASSEMBLY (210/212/214/412)
			1	1			D3204-041	PEDAL ASSEMBLY (OR ECM 999702-1)
			1	1			D3205-1	PEDAL BRACKET (OR ECM 999703-1)
			1	1			D3205-3	BACK PLATE (OR ECM 999709-5)
			1	1			D3206-1	PEDAL ARM (OR ECM 999704-1)
		1					D3206-3	PEDAL ARM
	1						D3207-1	BRACKET
	1						D3207-3	BRACKET
1		1					D3207-5	BRACKET
1	1	1					D3207-7	PACKER
		1					D3207-9	BRACKET
1							D3207-11	BRACKET
1	1	1					D3208-1	DOUBLER (OR ECM 999709-1)
1	1	1					D3208-3	PEDAL MOUNT ANGLE (OR ECM 999709-7)
	1						D3208-5	MOUNT ANGLE
1	1	1					D3208-7	FILLER (OR ECM 999709-3)
1		1					D3208-9	DOUBLER
1		1					D3208-11	FILLER
			1	1			D3209-041	BRACKET ASSEMBLY (OR BHT 204-070-993-001)
1	1	1					D3214-1	PLACARD (OR ECM 999712-1)
					1		D3217-1	CABLE
						1	D3217-3	CABLE
					1	1	D3257-1	FITTING
					1	1	D3258-1	ANGLE BRACKET
		1					D4610-1	DOUBLER
		1					D4610-3	DOUBLER
			1	1			D4610-5	SHIM
		1					D4610-7	COVER
				1			D4611-1	BUSHING
		1					D4622-1	PLACARD
		1					D4622-3	PLACARD
			1	1	1	1	AN3-10A	BOLT
			1	1			AN315-4R	NUT
					1	1	AN3-5A	BOLT
			2	2			AN3-6A	BOLT
			1	1			AN4-10A	BOLT
			2				AN4-11A	BOLT
				2			AN4-12A	BOLT
			1				AN4-13A	BOLT
				1			MS20002-4	WASHER
				1			MS20004-24	BOLT

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Revision: E
Date: 16.05.05

Qty -011	Qty -013	Qty -015	Qty -041	Qty -141	Qty -043	Qty -045	Part Number	Description
			3	3	2	2	MS21042L3	NUT (OR MS21042-3)
			5	5			MS21042L4	NUT (OR MS21042-4)
4	4	4					MS21919DG5	CLAMP
			1				MS24694-S102	SCREW
				1			MS24694-S104	SCREW
	2						MS35489-10	GROMMET
		1					MS35489-149	GROMMET
			1	1			MS9519-10	BOLT
			4	4	2	2	NAS1149D0332J	WASHER (OR AN960JD10L)
			5	5	2	2	NAS1149D0363J	WASHER (OR AN960JD10)
			3	2			NAS1149D0416J	WASHER (OR AN960JD416L)
			14	13			NAS1149D0463J	WASHER (OR AN960JD416)
					3	3	NAS509-3	NUT

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Revision: **E**

Date: 16.05.05

Change Record

PAGE 1 OF 1

Part Number: D412-704-015

Description: CO-PILOT EMERGENCY CARGO RELEASE (412)[illegible]